

# Picklist Print

Wednesday, June 04, 2014 3:08:42 PM

Page 1

Work Order ID: 120567

**\*120567\***

Parent Item: D4405-1

**\*D4405-1\***

Parent Item Name: Eye And Fork Swivel

Start Date: 6/13/14

Required Date: 6/13/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A 11.05.24 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
30365T35		Purchased		No			Each	0.0000		4			

**\*30365T35\***

Swivel Eye & Fork

**\*\***

*4x SP 14-6-11*

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

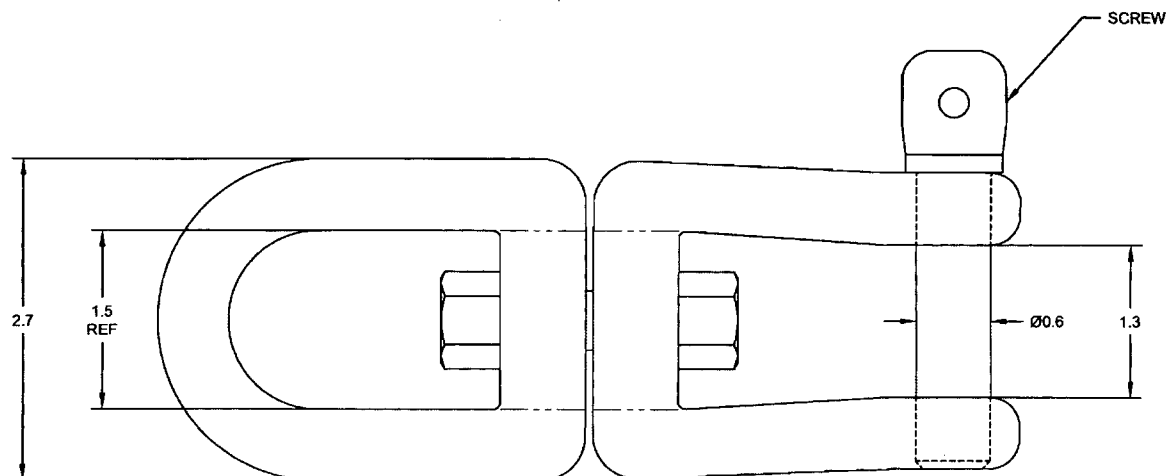
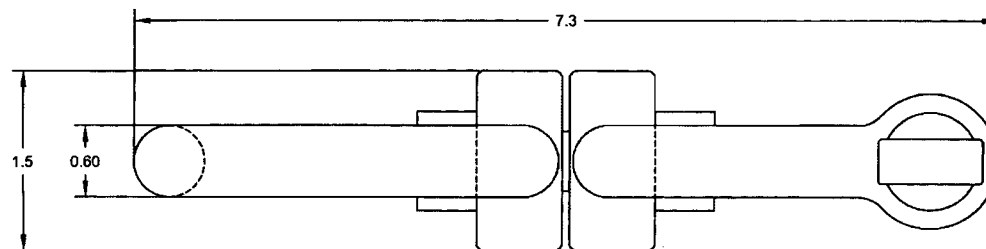
Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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# SPECIFICATION CONTROL DRAWING



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 120567  
MLJ

1406-09

**RELEASED**  
2011-05-18  
WJD

## D4405-1 EYE AND FORK SWIVEL

### NOTES:

- 1) MATERIAL: STAINLESS STEEL
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.0 lbs APPROX
- 8) PREFERRED SUPPLIER McMASTER CARR PART NUMBER 30365T35
- 9) THIS PART IS NOT AIRWORTHY

A	NEW ISSUE	AJS	11.05.18
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AJS	DRAWING NO. D4405	REV. A
MFG. APPR.	[Signature]	SHEET 1 OF 1	
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	N/A	EYE AND FORK SWIVEL - S.C.D	NTS
DATE	11.05.18	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO24535

Purchase Order Date 6/10/2014

PO Print Date 6/10/2014

Page Number 1 of 5

**Order From :**

VU-MCM001

MCMASTER-CARR SUPPLY CO,  
P.O. BOX 7690  
CHICAGO, IL 60680-7690  
US

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**

**Contact Name**

**Vendor Phone** 330 995 5500

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Ship To Contact**

**Ship To Phone**

**Ship Via:** FedEx PI collect

**Ship Acct:**

**Terms**

Net 10

**Currency**

USD

**FOB**

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	30365T35  AS PER DWG D4405 REV. A B120567	Swivel Eye & Fork	6/12/2014 Yes 6/12/2014		4.00 Each	\$69.79	\$279.16
Line Total:							\$279.16
2	92311A564  AS PER DWG D3533 REV. B B120284	Set Screw	6/12/2014 Yes 6/12/2014		50.00 Each	\$0.24	\$11.87
Line Total:							\$11.87
3	95606A170  AS PER DWG D3631 REV. A B120410	Washer	6/12/2014 Yes 6/12/2014		100.00 Each	\$0.10	\$10.14

**Note:**

SP 14-6-11

6/10/2014



200 Aurora Industrial Pkwy  
Aurora OH 44202-8087  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada  
Attention: Sylvie

Purchase Order  
**PO24535**

Order Placed By  
**Chantal Lavoie**

McMaster-Carr Number  
**4926458-01**

Page 1 of 1

06/10/20

Line	Description	Ordered	Shipped	LNS
1	<b>30365T35</b> Cast Type 316 Stainless Steel Eye and Clevis Swivel, 5/8" Diameter, 4675# Work Load Limit Your Part Number: <b>B120567</b>  Unit Price: \$69.79 Extended Price: \$279.16	4 Each	4	3 - 294 - 09 <b>42 - 58</b> T35 4EA 11 lbs
2	<b>92311A564</b> 18-8 Stainless Steel Cup Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50 Your Part Number: <b>B120284</b>  Unit Price: \$11.87 Extended Price: \$11.87	1 Pack	1	2 - 695
3	<b>95606A170</b> Nylon 6/6 General Purpose Flat Washer, Off-White, 7/16" Screw Size, .69" OD, .02"-.04" Thickness, Packs of 100 Your Part Number: <b>B120410</b>  Unit Price: \$10.14 Extended Price: \$10.14	1 Pack	1	2 - 623

6014-6-11

Dart Aerospace Ltd

EX  
IN  
NA



1

**Lg**  
38x12x12

FW11  
06/10  
13:06  
913  
Cycle

1141150756591



<b>McMaster-Carr Supply Company</b> 200 Aurora Industrial Pkwy Aurora, OH 44202-8087 USA <b>Phone:</b> 330-995-5500 <b>Fax:</b> 330-995-9600 <b>E-Mail:</b> cle.sales@mcmaster.com <b>Employer Identification Number (EIN):</b> 36-1458720		<b>Invoice:</b> 88812382 <b>Purchase Order:</b> PO24535 <b>Release:</b> <b>McMaster-Carr Number:</b> 4926458-01		<b>ORIGINAL COMMER</b> <b>INVOICE</b> <b>CERTIFICATE OF OI</b>	
<b>Ultimate Destination:</b> Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada		<b>Shipped:</b> 10-Jun-2014 <b>Shipper's Export Declaration (SED):</b> NO EEI 30.36		<b>FOB:</b> ORIGIN	
<b>Intermediate Consignee:</b>		<b>Bill To:</b> Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada		<b>Tax Number:</b>	
<b>Forwarding Agent:</b>		<b>Billing Attention:</b> <b>Shipping:</b> Sylvie <b>Attention:</b> <b>Contact:</b>			

Line	Description	Qty & Unit	Unit Price	Extensi
1	30365T35 Cast Type 316 Stainless Steel Eye and Clevis Swivel, 5/8" Diameter, 4675# Work Load Limit: B120567 Country of Origin: Peoples Republic of China Schedule B #: 732690 ECCN #: EAR99 NLR	4 EA	\$69.79	\$279.
2	92311A564 18-8 Stainless Steel Cup Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50 B120284 Country of Origin: Taiwan Schedule B #: 731815 ECCN #: EAR99 NLR	1 PK	\$11.87	\$11.8
3	95606A170 Nylon 6/6 General Purpose Flat Washer, Off-White, 7/16" Screw Size, .69" OD, .02"-.04" Thickness, Packs of 100 B120410 Country of Origin: United States Schedule B #: 392690 ECCN #: EAR99 NLR	1 PK	\$10.14	\$10.1
4	6605K56 Hook and Loop Cable Tie, Black Flame-Retardant Wrap Around, 24" L, 3/4" Width, Packs of 5 B120143 Country of Origin: United States Schedule B #: 392690 ECCN #: EAR99 NLR	4 PK	\$13.89	\$55.5
This transaction is subject to McMaster-Carr Supply Company's terms and conditions of sale. No other terms and conditions of sale shall apply to this transaction.  These commodities, technology, or software were exported from the United States in accordance with Export Administration regulations. Diversion contrary to US law is prohibited.				

SP146-11

<b>Shipping Weight (in kgs):</b> 8		<b>Number of Packages:</b> 1		<b>Invoice Amounts:</b>	
<b>Package Dimensions:</b> 30 X 43 X 43 CM = .057 CUBIC M				<b>Merchandise Amount:</b> \$1,183.73 <b>Total (In USD):</b> \$1,183.73	
		<b>Payment Terms:</b> 2% discount on merchandise only if paid within 10 days, net 30 days			
<b>Authorized Signature:</b> <i>Jason Wolfe</i>		<b>Date:</b> 10-Jun-2014		<b>Remit payment to:</b> (by mail) McMaster-Carr Supply Company PO Box 7690 Chicago, IL 60680-7690 USA	
<b>Name:</b> Jason Wolfe		<b>Title:</b> Operations Mgr.		(by wire transfer) Bank of America Illinois 231 S LaSalle Chicago, IL 60697 ABA 071000039 Account 86666-02021 SWIFT BOFAUS3N	